

LINK TO THE WORLD
SERVE THE MASSES
ACHIEVE RESPLENDENCE
沟通世界·服务大众·再创辉煌



浙江柱达机械科技有限公司
ZHEJIANG ZHU DA MACHINERY TECHNOLOGY CO.,LTD.

生产基地：浙江省丽水市青田县石溪乡金钟垟工业区1号
销售中心：浙江省温州市瓯海区中汇路59号皮革鞋料市场D区
电话：0577-86716897 传真：0577-86713666
手机：13575418266
邮箱：zhudajixie@hotmail.com
网址：www.chinazhuda.cn

Addr: No. 1 Jingshongyang Industrial Street Qingtian Lishui Zhejiang China
Addr: No. 59 Zhonghui Road, Ouhai District, Wenzhou City, Zhejiang
Province, Leather Shoes Market D Zone
Tel: 86-577-86716897 Fax: 86-577-86713666
Mobile: 86-13575418266
E-mail: zhudajixie@hotmail.com
Web: www.chinazhuda.com

SHOES MAKING MACHINERY
SERIES **制鞋机械系列**

创始于1990年
温州鞋机商会会长单位

ZHUDA
SHOES-MAKING
MACHINERY



BUSINESS OUTLINE
企业简介

浙江柱达机械科技有限公司，创建于1990年，拥有20000平方现代化生产基地，位于经济发达的国际性制造工业城市温州，为国内制鞋机械行业较大规模的专业知名制造商。

主要产品有压花机、前帮机、后帮机、压底机、钉跟机、定型机、裁断机、加硫机和针车、缝帮、贴底、烫光流水线，车帮设备和大底设备等10大系列，90多个机型，7个中国专利，25家销售服务网点遍及国内主要制鞋工业地区，为包括众多大型鞋业集团在内的广大客户提供全方位的产品和售后服务。专业的外贸部门负责亚洲、欧洲、中南美洲、南非等国家和地区的销售，在海外鞋机市场享有一定的知名度。

精诚合作，展望未来。柱达人正在为打造柱达为世界品牌而努力，愿柱达鞋机和您相携永远!

Zhejiang ZHUDA machinery technology co.,ltd. It was born in 1990 year, with 20000 m² of modern production base, it is located at WENZHOU, a prosperous city which has got a popularity of international manufac-turing region. for the domestic shoe-making machinery industry large-scale professional well-known manufacturers.

Owning 7 patent right in design, we produce machines in 10 series consist of more than 90 models, including Embossing machine, Toe lasting machine, Heel lasting machine, Pressing machine, Nailing machine, Shaping machine, Cutting machine, Vulcanizing machine, Production line, Upper making and sewing machinery, Outsole making machine. We've built a sound sale network of 25 full-services connections spreading over in the main shoe industry regions of China, to serve numerous large and middle scale shoe factories with our qualified products and sincere after-services. professionals in Foreign Trade Department take charge of exporting to Asia, Europe, Latin and South America, South Africa, Brand of Zhuda has gained a great reputation in market abroad to some extent.

Cooperate on reliance, embrace bright future. Our company is on the hardworking way of developing Zhuada into a world-famous brand, hope devoutly that Zhuda can accompany you to success forever!



ISO9001:2000 Quality Management System
ISO9001:2000国际质量管理体系认证

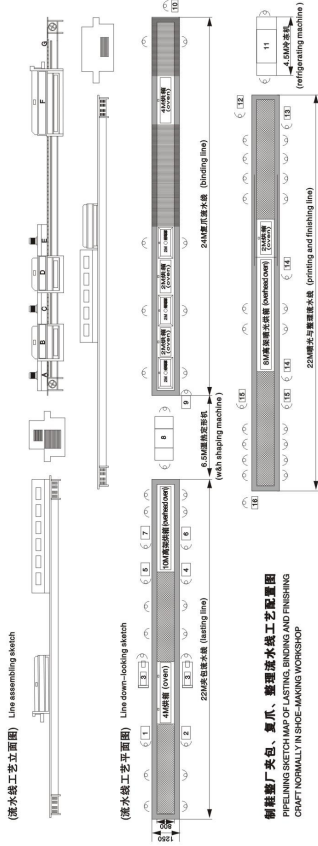


LINK TO THE WORLD
SERVE THE MASSES
ACHIEVE RESPLENDENCE

沟通世界 · 服务大众 · 再创辉煌

www.chinazhuda.com

ZHUDA
SHOES-MAKING
MACHINERY



制鞋工厂打包、复底、整理流水线工艺配置图
PIELING SKETCH MAP OF LASTING, BINDING AND FINISHING
CRAFT NORMALLY IN SHOE-MAKING WORKSHOP

序号 NO.	设备名称 MACHINE	缩略图 SKETCH	型号 MODEL	数量 AMOUNT
1	粘胶涂胶机		ZD-XMC000	1
2	后跟压胶机		ZD-HGD000	1
3	成型流水线		ZD-OB-J688	2
4	后帮机		ZD-HB-J687	1
5	翻毛机		ZD-ZPSB3	1
6	成型流水线		ZD-ZPSB2	1
7	蒸汽汽除胶机		ZD-SRD009	1
8	复底			1

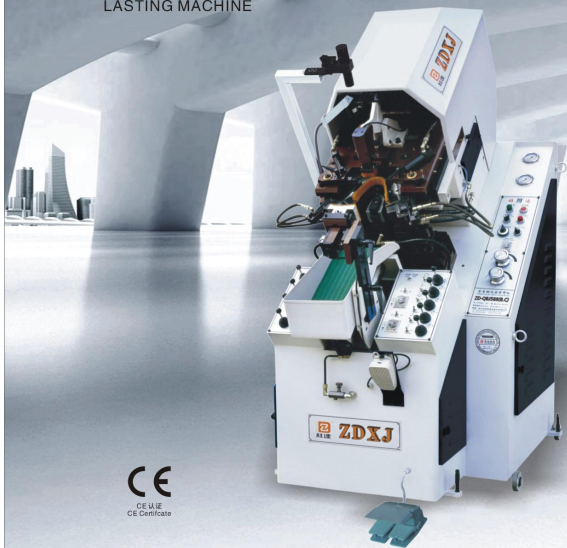
序号 NO.	设备名称 MACHINE	缩略图 SKETCH	型号 MODEL	数量 AMOUNT
9	压边机		ZD-XYW2002	1
10	成型流水线		ZD-LD2006	1
11	成型流水线		ZD-SG585	1
12	成型流水线		ZD-SG585	1
13	成型流水线		ZD-SG585	1
14	成型流水线		ZD-SG585	2
15	成型流水线		ZD-SG585	2
16	成型流水线		ZD-SG585	1

目录
TABLE OF CONTENTS

01	ZD-OB-J688B-C 成型流水线带复底机 LASTING MACHINE WITH REVERSE TOE	
02	ZD-OB-J688C 成型流水线带复底机 LASTING MACHINE WITH REVERSE TOE	
03	ZD-OB-J688C-1 成型流水线带复底机 LASTING MACHINE WITH REVERSE TOE	
04	ZD-OB-J688D 成型流水线带复底机 LASTING MACHINE WITH REVERSE TOE	
05	ZD-OB-J688D-1 成型流水线带复底机 LASTING MACHINE WITH REVERSE TOE	
06	ZD-701A 翻毛机 FUR MACHINE	
07	ZD-HB-J687 后帮机 HEEL MACHINE	
08	ZD-XYW2001 压边机 LASTING MACHINE	
09	ZD-XYW2002 压边机 LASTING MACHINE	
10	ZD-XYW2004 成型流水线 LASTING MACHINE	
11	ZD-CXND100-1 成型流水线 LASTING MACHINE	
12	ZD-XYW400 成型流水线 LASTING MACHINE	
13	ZD-HGD000 后跟压胶机 HEEL GLUE MACHINE	
14	ZD-HGD078 双针双线后跟压胶机 FOR UPPER AND HEEL	
15	ZD-ZB996 后跟压胶机 HEEL GLUE MACHINE	
16	ZD-DG585 成型流水线 LASTING MACHINE	
17	ZD-XCLB2-100 成型流水线 LASTING MACHINE	
18	ZD-LD2005 成型流水线 LASTING MACHINE	
19	ZD-ZCX2030 成型流水线 LASTING MACHINE	
20	ZD-JSX031 成型流水线 LASTING MACHINE	
21	ZD-TDX2032 成型流水线 LASTING MACHINE	
22	ZD-ZLX2033 成型流水线 LASTING MACHINE	

ZD-QBJ588(B.C)

全自动九爪油压前帮机
9-PINCER HYDRAULIC TOE
LASTING MACHINE



特性/Characteristics:

- ◆ZD-QBJ588(B.C)作为新一代的前帮机,综合了各类前帮机的基本装置功能,更体现了我公司新独创的设计。
- ◆适合于任何皮质的皮鞋、旅游鞋、布鞋的翻前帮工序。
- ◆适用于各种不同码数的鞋子,包括从小码数的童鞋至最大码数的男鞋以及不同鞋尖形状的女鞋。
- ◆撑台上顶具有智能缓冲功能,上升的速度前快后慢,帮松时上顶冲击力大,帮紧时则降,最大限度地降低了帮面破损率。
- ◆第二、三爪可以调节任意旋转,可便捷地获得变化的压配爪型,适合于更多种型号的鞋子的翻前帮作业。
- ◆专利的撑台降底设计,留出足够空间,使得换爪更为方便快捷。
- ◆上帮容易,鞋头压着稳定,全能夹具及特殊轨道的扫刀,保证帮后帮面平整,成型均匀美观。
- ◆外设的控制调节面板和压力表,使机械操作和调整十分方便。
- ◆It's a newest type integrated with the basic devices and functions from kinds of toe lasting machines, and it more shows our novelty and original design.
- ◆Used in toe lasting processes for leather shoes and travel shoes with any qualitative skin, and other fabric shoes.
- ◆It is suitable for any kind of work from the smallest kids size to the largest men's and for all kinds of ladies shoes regardless of various shape of shoe tip.
- ◆In machine, the part of last support has a function of intelligentized buffer, it's ascending quickly at the start time then slow down, The momentum is bigger against loose upper, then becomes small when the upper getting tighter, it can really avoid or farthest reduce the possibility of upper disadaptation.

- ◆The second and third pinchers can be manipulated to rotate in full angles, consequently can get the fitting shape combination of pinchers so hardly to match more type shoes.
- ◆Patent design of descending last support offers users enough space for pinchers changing, make the job easier and quicker.
- ◆Put upper on more easily, and the shoe head can get very stable and large pressure. Full-around Constrictive Device and special Tracking Wiping-blades ensure the upper can evenly and closely fit last, that means the finished owns taut vamp and perfect curve, no protrusion will be happened.
- ◆Aglie Joy Rods with Control Panel and exterior Pressure Meters, make the regulating pressure and speed for each mechanism very maneuverable.

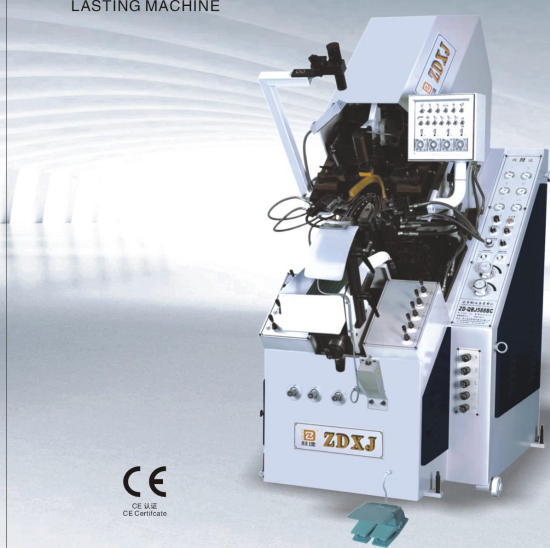
型号	Model	ZD-QBJ588(B.C)
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1650x1000x1955mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1750x1100x2195mm
产量	Productivity	2000-2500双(Pairs)/8小时(Hours)
重量	Weight	1200kg
电机功率	Power	2Pp
电压	Voltage	三相(3 Phases)380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改,恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-QBJ588BC

全自动九爪油压前帮机
9-PINCER HYDRAULIC TOE
LASTING MACHINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



特性/Characteristics:

- ◆ZD-QBJ588BC作为新一代的前帮机,综合了各类前帮机的基本装置功能,更体现了我公司新独创的设计。
- ◆适合于任何皮质的皮鞋、旅游鞋、布鞋的翻前帮工序。
- ◆适用于各种不同码数的鞋子,包括从小码数的童鞋至最大码数的男鞋以及不同鞋尖形状的女鞋。
- ◆撑台上顶具有智能缓冲功能,上升的速度前快后慢,帮松时上升速度快,帮紧时自动降低上升速度,最大限度地降低了帮面破损率。
- ◆第二、三爪可以调节任意旋转,可便捷地获得变化的压配爪型,适合于更多种型号的鞋子的翻前帮作业。
- ◆专利的撑台降底设计,内外撑台同步下降功能,不用拆外撑台就可以快速更换爪子。
- ◆多个压力表设计和配置外装调节手柄能显示出机器各动作机构的压力,使机构的操作与调整更方便,更精确。
- ◆电控操作系统设计加强,可避免因鞋帮掉落而对电操作台造成损坏,使操作更加方便、安全。
- ◆It's a newest type integrated with the basic devices and functions from kinds of toe lasting machines, and it shows our novelty and original design.
- ◆Used in toe lasting processes for leather shoes, travel shoes with any qualitative skin, and other fabric shoes.
- ◆It is suitable for any kinds of shoes from the smallest kids size to the largest men's, and for all kinds of ladies shoes regardless of various shape of shoe tip.
- ◆In machine, the part of last support has a function of intelligentized

- buffer, it is ascending quickly at the start time then slow down, The momentum is bigger against loose upper, then becomes small when the upper getting tighter, it can really avoid or farthest reduce the possibility of upper disadaptation.
- ◆The second and third pinchers can be manipulated to rotate in full angles, consequently can get the fitting shape combination of pinchers so hardly to match more type shoes.
- ◆Patent design of last support, out and side last support descend at same time, in that can change the pinchers quickly without removing the out last support.
- ◆Multiple design of pressure gauge and exterior adjustable configuration handle can show the pressure of every actions of machine, can make operation more convenient and more accurate.
- ◆Electric operation system design more reasonable, can avoid the shoe last fall that cause damage to electronic control system, make the operation more convenient and safe.

型号	Model	ZD-QBJ588BC
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1650x1000x1955mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1750x1100x2195mm
产量	Productivity	2000-2500双(Pairs)/8小时(Hours)
重量	Weight	1200kg
电机功率	Power	2Pp
电压	Voltage	三相(3 Phases)380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改,恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-QBJ588BC-1

全自动九爪液压自动上胶前帮机

9-PINCRER HYDRAULIC AUTOMATIC CEMENTING TOE LASTING MACHINE



CE U&E
CE Certificate



特性/Characteristics:

- ◆ZD-QB588BC-1作为新一代的前帮机，综合了各类前帮机的基本装置外，增添了自动上胶功能，更体现了我公司新独创包的设计。
- ◆自动上胶的设计，让中底及鞋面不必进行刷胶，节省人工，胶盒大小可调整结构，可适应大小码鞋子生产，符合最佳的胶位位置，不需要更换胶盒。
- ◆适用于各种不同的鞋子，包括从小码数的童鞋至最大码数的男鞋以及不同鞋尖形状的鞋。
- ◆专利的撑台降底设计，留出足够空间，使得换爪更为方便快捷，内外撑台(胶盒)前后位置可由手轮快速调整，对大小码鞋子换鞋调整更加方便快捷。
- ◆撑台上顶具有智能缓冲功能，上升的速度前快后慢，帮松时上升冲击力大，帮紧时降慢，最大幅度地降低了帮面破损率。
- ◆第二、三爪可以调节在宽窄转，可使鞋地获得变化的匹配弧度，适合更多种模型的鞋子的撑帮作业，上帮容易，鞋头压着稳定，全能束紧带及特殊轨迹的扫刀，保证粘帮后帮面粘牢，成型均匀美观。
- ◆外设的控制调节面板和压力表显示表，使机械操作和调整十分方便。

- ◆It's a newest type integrated with basic devices and fucions from kinds of toe lasting machines, increase automatic cementing, and it more shows our novelty and original design.
- ◆With automatic cementing design, the insole and vamps don't need to cement at firstly manual, it can reduce labor. The adjustable structure for the size of the hot melt dispenser can be adapted to the production for the shoes with any size, and fit the best glued position, replacing for hot melt dispenser is no more necessary.
- ◆It is suitable for any kind of shoes from the smallest kids size to the largest men's, and for all kinds of ladies shoes regardless

of various shape of shoe tip. Patent design of descending last support offer users enough space for pincers changing, make the job easier and quicker, the position(front and rear) of the last and the outer supporters(hot melt dispenser) can be adjusted with the front hand wheels, that makes the adjustment for lasting of shoes with different yard more flexible and convenient.
- ◆In machine, the part of last support has a function of intelligent and buffer, it's ascending quickly at the start time slow down. The momentum is bigger against loose upper, then becomes small when the upper disappation.
- ◆The second and third pincers can be manipulated to rotate in full angles, consequently can get the fitting shape combination of pincers so hardly to match more type shoes. Put upper on more easily, and the shoe head can get very stable and large pressure. Full-around Constrictive Device and special Tracking Wiping-blades ensure the upper can evenly and closely. Fit at last, that means the finished oens taut vamp and perfect curve, no protrusion will be happened.
- ◆Agile joy Rots with Control Panel and exterior Pressure Meters, made the regulating pressure and speed for each mechanism very maneuverable.

型号	Model	ZD-QBJ588BC-1
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1600x1000x1955mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1750x1100x2100mm
产量	Productivity	2000-2500双(Pairs)/8小时(Hours)
重量	Weight	1250kg
电机功率	Power	2Hp
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ 单相(Single phase) 110V 60HZ
液压油	Hydraulic oil	No. 46抗磨液压油(anti-abrade oil)

包装外观、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-QBJ588D

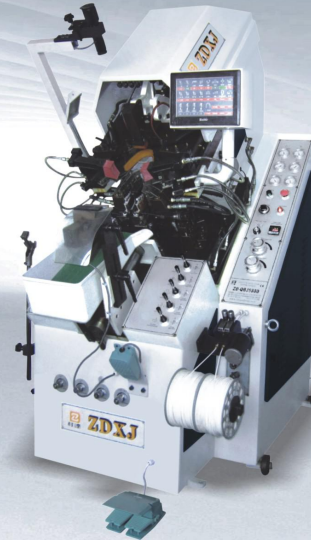
全自动九爪液压数控记忆自动上胶前帮机

9-PINCRER HYDRAULIC PLC MEMORY CEMENTING TOE LASTING MACHINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



CE U&E
CE Certificate



特性/Characteristics:

- ◆ZD-QBJ588BC作为新一代的前帮机，综合了各类前帮机的基本装置功能，更体现了我公司新独创包的设计。
- ◆适用于任何材质的皮鞋、旅游鞋、布鞋的翻前帮工序。
- ◆适用于各种不同的鞋子，包括从小码数的童鞋至最大码数的男鞋以及不同鞋尖形状的鞋。
- ◆撑台上顶具有智能缓冲功能，上升的速度前快后慢，帮松时上升速度快，帮紧时自动降低上升速度，最大幅度的降低了帮面破损率。
- ◆第二、三爪可以调节在宽窄转，可使鞋地获得变化的匹配弧度，适合更多种模型的鞋子的撑帮作业。
- ◆专利的撑台设计，内外撑台同步升降功能，不用拆外撑台就可以快速更换爪子。
- ◆多个压力表设计和配置外装调节手柄能显示出机器各动作机构的压力，使机构的操作与调整更方便，更精确。
- ◆电控操作系统设计更加合理，可避免因鞋帮掉落而对电控操作台造成损坏，使操作更加方便、安全。

- ◆It's a newest type integrated with the basic devices and fucions from kinds of toe lasting machines, and it shows our novelty and original design.
- ◆Used in toe lasting processes of leather shoes, travel shoes with any qualitative skin, and other fabric shoes.
- ◆It is suitable for any kinds of shoes from the smallest kids size to the largest men's, and for all kinds of ladies shoes regardless of various shape of shoe tip.
- ◆In machine, the part of last support has a function of intelligent

buffer, it is ascending quickly at the start time then slow down. The momentum is bigger against loose upper, then becomes small when the upper getting tighter, it can really avoid or farthest reduce the possibility of upper disappation.
- ◆The second and third pincers can be manipulated to rotate in full angles, consequently can get the fitting shape combination of pincers of pincer so hardly to match more type shoes.
- ◆Patent design of last support, out and side last support descend at same time, in that can change the pincers quickly without removing the out last support.
- ◆Multiple design of pressure gauge and exterior adjustable configuration handle can show the pressure of every actions of machine, can make operation more convenient and more accurate.
- ◆Electric operation system design more reasonable, can avoid the shoe last fall that cause damage to electronic control system, make the operation more convenient and safe.

型号	Model	ZD-QBJ588D
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1650x1000x1955mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1750x1100x2185mm
产量	Productivity	2000-2500双(Pairs)/8小时(Hours)
重量	Weight	1200kg
电机功率	Power	2Hp
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No. 46抗磨液压油(anti-abrade oil)

包装外观、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-QBJ588D-1

全自动九爪数控记忆前帮机
9-PINCHER HYDRAULIC NUMERICAL
CONTROL MEMORY TOE LASTING MACHINE



特性/Characteristics:

- ◆ ZD-QBJ588D-1作为新一代的前帮机,综合了各类前帮机的基本装置功能,更体现了我公司前帮机的设计。
- ◆ 适用于任何类型的皮鞋、旅游鞋、布鞋的制鞋前工序。
- ◆ 适合于各种不同鞋子,包括从小码数的童鞋至最大码数的男鞋以及不同鞋尖形状的凉鞋。
- ◆ 撑位上具有智能缓冲功能,上升的速度前后快慢,帮松时上升速度快,帮紧时自动降低上升速度,最大限度降低了帮面破断率。
- ◆ 撑二、三爪可以调节在宽窄鞋,可使撑位发生变化的爪爪型,适合于更多种型号的鞋子的前帮作业。
- ◆ 科学的组合设计,内外撑台同步下降功能,不用拆外撑台就可以快速更换爪子。
- ◆ 多个压力表设计和位置外装调节手柄能显示出机器各动作机构的压力,使机器的操作与调整更简单、更精确。
- ◆ 最新设计的爪盘机构,可依各鞋码大小调整撑放,可全方位上下左右任意调整和撑台之间的相对位置。
- ◆ 电气系统采用了PLC控制,搭配触控显示屏及图形操作系统,使整机的使用寿命更长,更精确耐用。
- ◆ 具有者240组码(A、B、C、D、E、F、G、H)动作的记忆储存和删除功能,可以对鞋码的大小、外形进行自动储存,更方便于鞋样的选用。
- ◆ It's a newest type integrated with the basic devices and fuctions from kinds of toe lasting machines, and it shows our novelty and original design.
- ◆ Used in toe lasting processes of leather shoes, travel shoes with any qualitative skin, and other fabric shoes.
- ◆ It is suitable for any kinds of shoes from the smallest kids size to the largest men's, and for all kinds of ladies shoes regardless of various shape of shoe tip.
- ◆ In machine, the part of last support has a function of intelligentized buffer, it is ascending quickly at the start time then slow down,

05

The momentum is bigger against loose upper, then becomes small when the upper getting tighter, it can really avoid or farthest reduce the possibility of upper dilapidation.

- ◆ The second and third pinchers can be manipulated to rotate in full angles, close quickly can get, the fitting shoe combination of pinchers so hardly to match more type shoes.
- ◆ Patent design of last support, out and side last support descend at same time, in that can change the pinchers quickly without removing the out last support.
- ◆ Multiple design of pressure gauge and extenor adjustable configuration handle can show the pressure of every actions of machine, can make operation more convenient and more accurate.
- ◆ The latest design of the claw plate body, can be scaled adjustment according various kinds of shoe size, and adjust the position of up and down, right and left quickly between last support.
- ◆ Electric system adopt the control of PLC with Operating system with touch screen and graphical, to make the circuit more stable machine, more accurate and durable.
- ◆ There are 240 kinds of groups with A、B、C、D、E、F、G action memory storage, delete functions and can code shoes size shape automatic, it is more convenient to shoes sample selection and use.

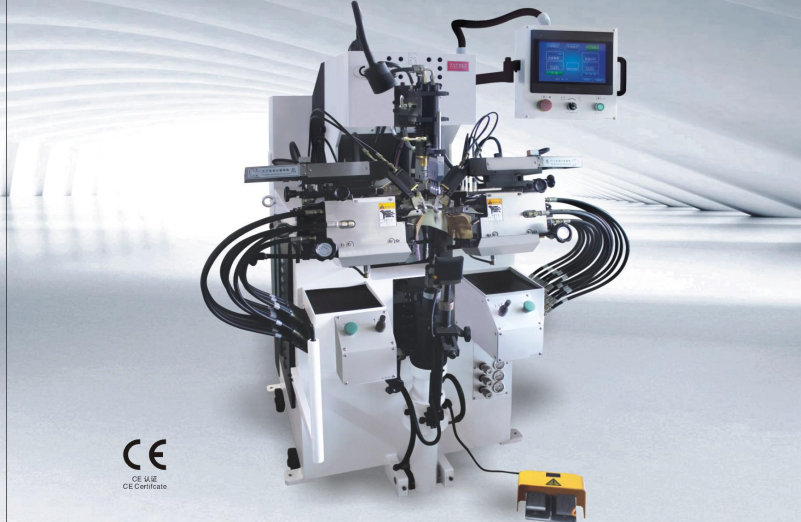
型号	Model	ZD-QBJ588D-1
机群尺寸(长*宽*高)	Dimensions(L*W*H)	1650x1000x195mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1750x1100x2105mm
产量	Productivity	2000-2500双(Pairs)/8小时(Hours)
重量	Weight	1200kg
电机功率	Power	24P
电压	Voltage	三相(3 Phases)380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改,恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-701A

智能全自动中后帮机
SMART FULLY AUTOMATIC SIDE
AND HEEL LASTING MACHINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



特性/Characteristics:

- ◆ 一体化智能集成控制系统,搭配触控显示屏,操作更加方便。
- ◆ 本机适用于各类男女单鞋、皮鞋、靴子等各种型号的中后帮制鞋工序。
- ◆ 具备三段五组可调式指推压力,每组皆独立控制,可视鞋型大小码调整。
- ◆ 中帮爪子自动上拉,可左右同步调整压力大小,具备左右独立手动操作寸调高压上拉之功能。
- ◆ 爪子拉紧鞋面后再向内拉紧,使内帮鞋面更加贴紧帮头。
- ◆ 配置智能自动诊断系统,故障自动报警提示,检修方便快捷。
- ◆ Integration smart control system, equipped touch screen with convenient operation.
- ◆ This machine is suitable for all kinds of men and women shoes, leather shoes, boots in side and heel lasting process.
- ◆ With three sections of the adjustable pressure of the five groups, each group is an independent control, according shoe size to make an adjustment.
- ◆ Automatic claw pull up, can be synchronized to adjust the pressure of the left and right sides, with left and right hand side of manual operation of the small scale adjustment.
- ◆ When claw tensioning the upper than close to the inside, make the upper more cling to the shoe last.
- ◆ Configuration of intelligent automatic diagnosis system, automatic fault alarm prompt, convenient and quick maintenance.

型号	Model	ZD-701A
电机功率	Power	2.25kw
电热功率	Heating Power	0.8kw
电压	Voltage	三相(3 Phases)380V 50HZ/220V 60HZ
工作压力	Pressure	5Mpa
产量	Productivity	2000-2200双(Pairs)/8小时(Hours)
净重	Weight	1000kg
机器尺寸	Machine size	1630x1300x2000mm
包装尺寸	Packing size	1730x1400x2100mm
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改,恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

06

ZD-HBJ587

新型自动后踵结帮机 NEW HYDRAULIC HEEL LASTING MACHINE



CE 认证
CE Certificate

特性/Characteristics:

- ◆本机适用于后踵高度在180mm以下的一般中底及软底鞋帮之压合。
- ◆本机具有微调节帮高度之装置，调整容易，定位准确。
- ◆扫刀及束紧器规格齐全，适用于任何鞋型；束紧器采用链条式包裹、束紧效果较佳。
- ◆本机采用齿轮、锥壳及棘轮式设计，调整辅助撑台高度、快速准确。
- ◆撑头撑台第二次上升压着设计，增进帮帮效果使成品平坦不发角、提高鞋子品质。
- ◆撑头支架上升油路独特设计，可在帮帮过程中将撑头完全掌握在设定的位置。

- ◆This machine is suitable for lasting the shoes with general or soft insoles, and with the heels at the height less than 180mm. It has solved many difficult problems in heel upper-binding.
- ◆Inching setting for the lasting height makes regulation easily, can sooner get the accurate position for process.
- ◆We have full sizes of Wiping-blades and Constrictive Device which can fit all shapes of shoes. Constrictive Device wrapped with chain, it can accordingly produce a good forming effect.
- ◆This design adopts Gears, Gear Racks and Ratchet Wheel to quickly and precisely adjust the auxiliary support.
- ◆Last Support ascends and presses two times, it smoothes

the lasting area and promote the quality of the shoes.

- ◆Special design about the rising oil routine for last holder completely controls the last stay in the setting position.

型号	Model	ZD-HBJ587
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1100x700x1410mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1200x800x1610mm
产量	Productivity	2000-2500双(Pairs)/8小时(Hours)
重量	Weight	450kg
电机功率	Power	2HP
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-XYHY2001

液压双头压底机 SOFT PAD ATTACHING MACHINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



CE 认证
CE Certificate

特性/Characteristics:

- ◆适用于手低、平底的鞋底压合工序。
- ◆台座上升分两段，可调节，获得最佳的压合效果。
- ◆双头双缸，效率高，噪音小，运行平稳。
- ◆It's an appliance mainly for the pressing low and flat outsoles attached.
- ◆The ascending journey of pads has two sections, and it can be adjusted to make nice compaction.
- ◆It has two heads with cylinder, high efficiency, low noise and smooth running.

型号	Model	ZD-XYHY2001
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1088x620x1750mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1188x720x1950mm
产量	Productivity	2000-3000双(Pairs)/8小时(Hours)
重量	Weight	550kg
电机功率	Power	2HP
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-XYHY2002

万能自动平衡压底机
UNIVERSAL SOLE ATTACHING MACHINE



特性/Characteristics:

- ◆全液压设计、压力大、贴合牢固。
- ◆可自由调整鞋头翘度大小，以提供最佳鞋底效果。
- ◆自平衡压杆设计，使鞋底于受压时受力均匀，不发生空隙。
- ◆可贴合任意高度的女鞋和任意尺寸的男鞋。
- ◆二次压力调整，使鞋底压合牢固。
- ◆Adopting hydraulic mechanism, the machine owns strong ability to make a solid adhesive action of outsole to upper.
- ◆In order to get perfect outcome, users can freely change the tilting angle of shoe head by manipulation.
- ◆The design of automatic rebalance ensures the outsole get equally distributed pressure with not occurrence of interstices.
- ◆The machine can be used for ladies shoes with any height of heels, men shoes with any sizes.
- ◆Two-time automatic adjustment of pressing strength make the outsole attached substantially.

型号	Model	ZD-XYHY2002
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1160x700x1920mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1260x800x2120mm
产量	Productivity	2000-3000双(Pairs)/8小时(Hours)
重量	Weight	675kg
电机功率	Power	2Hp
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机群补形。技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-XYHY2004

自动定位万能油压压底机
HYDRAULIC WHOLE AZIMUTH
ATTACHING MACHINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



特性/Characteristics:

- ◆主要适用于平底鞋和各种包边、包底鞋的大底压合工序。
- ◆本机采用全液压设计，压力大，贴合牢固。
- ◆压底、压边及帮后束紧，可一次完成，亦可个别完成，故平底、包边、特殊包边鞋子均适用。
- ◆特殊设计的聚氨酯模具适合于各种鞋子及后跟的形状，不必调整。
- ◆压边机构采用多可变排式抽压缸，自动平衡，能使不规则的鞋边均匀受力，不留空隙和死角。
- ◆压底机构采用可调整鞋子摆角角度的设计，增强鞋底的贴合度。
- ◆压杆机构自动摆移摆动设计，使得无论长统或半长统靴子都取放容易。
- ◆对不同大小鞋子，前后压着杆的高低无须调整，操作简便。
- ◆This machine is applicable for the pressing work of shoe's outsole, like flat outsole, hemming out-sole, cyathiform outsole and other special outsole.
- ◆Full hydraulic system offers large pressing strength, make the attaching tightly and firmly.
- ◆Plumb pressing, side pressing and fore-and-aft pressing can be all accomplished at one turn or in their respective step, so that the machine is available for many style of shoes.
- ◆The latex mold suits any size of shoes and any shaped heels, which is needless of regulation.
- ◆Side pressing adopts the design of multi cylinders close-arrayed and rebalance system which will meet the irregular side contour, and offer compressive stress evenly without any blind spot of strength, no mention interstices.

- ◆In plumb pressing, the laying angle of shoe on working chamber is adjustable to find optimal position promoting outsole attaching lightness.
- ◆The pressing rods can be set to swing aside automatically, shoes like the kinky boots are very easy pulled on and took off.
- ◆Pressing rods don't need adjust for different shoes, it is easy to operate.

型号	Model	ZD-XYHY2004
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1600x820x1920mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1700x920x2120mm
产量	Productivity	2500-3000双(Pairs)/8小时(Hours)
重量	Weight	1200kg
电机功率	Power	3HP
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ/
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机群补形。技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-CXND180-1

内底成型机
INSOLE MOULDING MACHINE



特性/Characteristics:

- ◆压力30吨，适用于中底成型。
- ◆双工位，双联油缸，预压快，压力大且稳定，定型效果好。
- ◆电机0.75kW，使用更加节能。
- ◆机器分调试和工作模式，调试模式下采用点动上升和下降，调试模具更加方便，准确。
- ◆装置安全感应器，操作更加安全放心。
- ◆压力调节器外置，调压更加方便容易。

- ◆Pressure: 30Tons. Suit for insole molding.
- ◆Double stations and double cylinders. Instantaneously increase the pressing strength, which is large and steady enough to get nice molding result beyond all doubt.
- ◆0.75kw power, more energy saving.
- ◆Machine have testing and working mode. In testing mode, use inching mode to up and down. More Convenient and exactitude to adjust the molds.
- ◆Install safety device, make operation safe and reassurance
- ◆Pressure adjustment outset, adjust pressure more easy.

型号	Model	ZD-CXND180-1
机械尺寸(长'宽'高)	Dimensions(L'W'H)	1100x650x1550mm
包装尺寸(长'宽'高)	Packing size(L'W'H)	1200x750x1650mm
重量	Weight	600kg
电机功率	Power	0.75kw
工作压力	Working pressure	30T
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

11

ZD-XDY400

液压靴面定型机
HYDRAULIC BOOT-VAMP
SHAPING MACHINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



特性/Characteristics:

- ◆体积小、性能稳定、定型质量好的先进制鞋设备。
- ◆用于猪皮、牛皮、合成革等材料的靴面热压定型。
- ◆高靴跟、低靴帮均适用。
- ◆厚料正常加工，不发生皮料破损。
- ◆自动控制电路，操作简便，轻松。
- ◆电器采用PLC控制系统，搭配触控显示器及图形操作系统，使整机操控精准，经久稳定。具备组合参数记忆功能。

- ◆Small volume with stable performance, this machine is an advanced shoe-making equipment.
- ◆It's applicable for hot-shaping of boot vamp, which material such as pigskin, cow leather, and synthetic leather.
- ◆No matter high-top-vamp or low-top-vamp can be processed, the quality of outcome is more satisfying.
- ◆Thick material can be processed as well, no break will happen.
- ◆Automatic controlling makes operation very easy and simple.
- ◆Electric system adopt the control of PLC with operating system with touch screen and graphical, to make the circuit more accurate. Parameter can be memorized.

型号	Model	ZD-XDY400
机械尺寸(长'宽'高)	Dimensions(L'W'H)	1030x750x1350mm
包装尺寸(长'宽'高)	Packing size(L'W'H)	1130x850x1550mm
重量	Weight	500kg
电机功率	Power	2HP
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ
液压油	Hydraulic oil	No.46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

12

ZD-HGD600

后跟定型机
HEEL-SHAPING MACHINE



特性/Characteristics:

- ◆用于鞋帮前，对鞋帮的后跟定型。
- ◆可翻转的拉帮钳座，使鞋帮准确地定位在模具上。
- ◆加工后的鞋帮能够更好地服贴在鞋头上。
- ◆It's for shaping shoe-heel before lasting process.
- ◆The working site can be overturned to users, who can put vamp aim at the very position quickly and easily.
- ◆The heel curve of processed vamp can well match that of last.

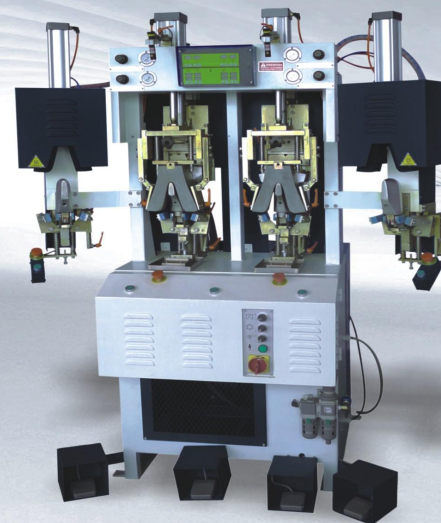
型号	Model	ZD-HGD600
机械尺寸(长*宽*高)	Dimensions(L*W*H)	800x650x1950mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	900x750x2110mm
产量	Productivity	800双(Pairs)/8小时(Hours)
重量	Weight	400kg
空气压力	Air pressure	0.8MPa
电机功率	Power	2HP
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ/ 单相220V 50HZ/单相220V 60HZ
液压油	Hydraulic oil	No. 46抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-HGD678

双冷双热后跟定型机
COLD-HOT SHAPING MACHINE
FOR UPPER AND HEEL

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



特性/Characteristics:

主要适用于皮鞋后跟的预成型加工，把后帮、主跟、衬里三者粘合为一体，并且基本达到鞋帮后身的形状，经过预成型处理的鞋帮，主跟服贴地夹在后帮和衬里之间，内外表面无皱褶、挺实而富有弹性。

It's for the upper advance shaping before lasting. Adhibit and press the lining, inserted material with the heel of upper together, to basically get the shape similar with that of the corresponding part in last. The finished upper owns the feature of smooth surface, straight and stretching shaping effect, and layers of the material got combination well to meet the requirement for lasting.

- ◆自动化程度高所有的动作都由气缸来完成。
- ◆使用方便只要按下选定按钮，即可获得，不仅方便，更缩短生产后段操作时间。
- ◆激光投影定位工位可同时工作。

- ◆Highly automation, the machine mainly drove by gas cylinders.
- ◆The machine is easy operating by pressing buttons, especially convenient for green hands.
- ◆Laser project system helps to get the very position, four head can be used in turn efficiently.

型号	Model	ZD-HGD678
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1400x650x2000mm
总功率	Power	2.2kw
产量	Productivity	1000双(Pairs)/8小时(Hours)
电压	Voltage	三相(3 Phases) 380V 50HZ/220V 60HZ

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-ZB896

自动上胶折边机 COMPUTERIZED HOT-CEMENT FOLDING MACHINE

特性/Characteristics:

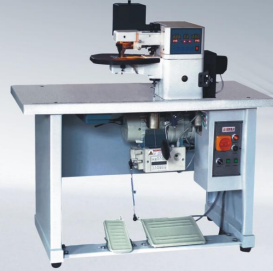
- ◆该机适用于鞋类、皮包、手机套等皮制品的PVC、PU、天然皮、人造皮、布料等材料，使用热熔胶自动上胶折边作业。
- ◆采用单片机控制上胶折边作业，内藏具有自动控制切割，外带折边时自动控制或慢折边速度及电机控制定位三大功能，使整个作业过程智能化。
- ◆采用触摸式控制面板，溶胶温度、出胶流量、出胶温度数字显示，出胶量无级调节。
- ◆先进的翻折机构，调节轻易简便，折边褶皱平整，宽度均匀，折边圆滑漂亮。
- ◆折边宽度可调整3mm-6.5mm可将补强带一并折入。
- ◆具有内置自动切断控制功能，出胶系统双重保护，性能优异。
- ◆电机停车自动定位，出胶系统双重保护。
- ◆折边效果、工作效率为手工操作5-10倍。

◆Adopted the hot-cement, the machine is applicable for hemming materials of PVC, PU, real leather and fabric in the manufacturing industries of shoe, bag and clothes.

◆The machine adopts the single chip to control hot-cementing and hemming, it has the three functions as automatic running out when edge along concave curve, automatic slowing down speed when meet protruding curve and controlling orienting of electric motor. The whole process realizes intellectualized.

◆Adopt the touching panel to numerically display cement melting temperature, flux and temperature of discharging cement which can be settled by stepless.

◆With advanced hemming mechanism, easy regulating, it can get neat hem with even width and smooth curve.



- ◆The hem width can be adjusted from 3mm to 6.5mm, and can hem within strength-thening tape.
- ◆It has the function as automatic running out, the cement discharging system adopts double protection and the performance is very excellent.
- ◆Automatic position when motor stop running, double protection in cement output system.
- ◆The hemming effect is perfect, its productivity is 5-10 times that of manual operation.

型号	Model	ZD-ZB896
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1210x550x1160mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1330x670x1340mm
重量	Weight	135kg
电机功率	Power	0.37kw

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

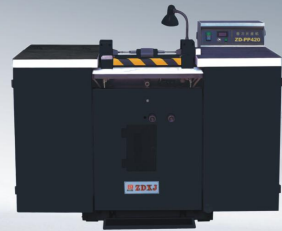
ZD-PP420

带刀片皮机 PLC BAND KNIFE SPLITTING MACHINE

特性/Characteristics:

- ◆该机适用于对皮革制品行业中宽420mm，厚为8mm以下的硬、软皮料进行片薄、片匀至所要求厚度的高标质量设备，可任意调节片薄厚度，它不但能够提供给顾客理想的产量，同时也保证优质的材料质量。
- ◆设备刀片厚度、进料无级变速。
- ◆自动进刀定位装置，无须调整刀具。
- ◆自动调整刀具压力装置，使片薄程度更高。
- ◆独立高度限位与磨刀粉尘吸尘装置。
- ◆皮料卷入自动停机系统。
- ◆电子相位自动检测系统。
- ◆第一手柄调整磨刀装置及启动自动控制装置。
- ◆特大飞轮使带刀运行更加稳定、精确。
- ◆3570mm特长带刀经久耐用，经济实惠，降低运营成本。
- ◆精确的轨道使飞轮移动可靠，更换带刀更加容易、快速、方便。
- ◆片前不同的皮革，片前的压力自由调节。
- ◆设备的工作高度可调或减少操作劳力。
- ◆机械部件永远润滑。

- ◆The machine is adopted to flake the hard or soft leather which width is less than 420mm, the thickness 8mm, to get the material in required thickness used in leather products. Can adjust the flaking thickness freely. It is high standard product with reliable performance. It can offer high-yielding output for customers, meanwhile ensure the perfect quality of leather materials.
- ◆Automatic control device for blade thickness, speed control can be settled by stepless.
- ◆The automatic feeding device helps user feel of adjusting cutting blade.
- ◆Independent limit device and dust collector between cutting tool and pressing device to make the flaking precision more higher.
- ◆Emergency brake collector of leather trap and iron dust.
- ◆Automatic emergency braking system when leather material get entangled.
- ◆Using angle handle to adjust the knife grind device and start the control system.
- ◆The super long wheel makes the band knife more steady and exact.
- ◆The super long band knife of 3570mm is durable and economy, which reduce the cost.
- ◆The exact designed pressure can meet the requirement of driving wheel more reliable and the replacement of band knife more easy, quick and convenient.
- ◆Can flake various leathers and free regulation for the flaking pressure.
- ◆Appropriate height of workbench can alleviate hardship of operator.
- ◆The mechanical parts can automatically get lubricated.



型号	Model	ZD-PP420
最大片削宽度	Width of split(max.)	420mm
最大片削厚度	Thickness of split(max.)	8mm
最大片削速度	Thickness of split(min.)	0.15mm with top bar 0.5mm with top feed roll
进料速度	Feed speed	1-20m/min
带刀规格	Band-knife size	3570x50x0.8mm
电机功率	Power of motor	3.5kw
机械尺寸	Dimensions(L*W*H)	1600x960x1420mm
包装尺寸	Packing size(L*W*H)	1800x1230x1540mm
净重	Net weight	720kg
毛重	Gross Weight	890kg

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

ZD-DG585

半自动气动钉跟机 SEMI-AUTOMATIC PNEUMATIC HEEL NAILING MACHINE

特性/Characteristics:

- ◆适用于任何男鞋的钉跟工序。
- ◆采用进口PLC控制系统，准确高效。
- ◆自动压着且不损伤任何高度的鞋跟。
- ◆具有钉跟深预置功能，配有钉位和钉序选择，钉子钉入的特殊角度可增大强度且不穿透鞋跟。
- ◆It's suitable for nailing process of all kind men shoes, ladies shoes and kids shoes.
- ◆Adopting PLC control units and tech imported, this performance of machine is accurate and efficient.
- ◆Mechanical bar hold still the heel firmly, and never do harm to heels in any height.
- ◆External device for prewarning nailing depth from the jack-seat control panel for choose of nailing positions and sequencing. Nail will be drove at a special angle which can enhance the fastness and eliminate the risk of piercing through heel.

型号	Model	ZD-DG585
机械尺寸(长*宽*高)	Dimensions(L*W*H)	800x800x2150mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	900x900x2350mm
产量	Productivity	2000双(Pairs)/8小时(Hours)
重量	Weight	325kg
空气压力	Air pressure	0.6MPa
电机功率	Power	0.2kw
电压	Voltage	三相3 Phase: 380V 50Hz/220V 60Hz 单相2 Phase: 220V Single phase 110V 60Hz
液压油(请平换用)	Hydraulic oil(used balance cylinder)	No.4抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



ZD-XMD300B

鞋面定型机 SHOE VAMP SHAPING MACHINE

特性/Characteristics:

- ◆本机用于在鞋帮前对帮面的定型。
- ◆装有内热定型模具，耐高温橡胶垫模成模，贴合紧密。
- ◆可消除帮面皱纹，不起泡，减少皮面损伤。
- ◆根据皮革厚度，可调节定型温度和压合时间，以获得最好的定型效果。
- ◆It's for shaping shoe-vamp before lasting process.
- ◆Equipped with inner-heating aluminium mold for pressing, ovenproof rubber for mat, the machine can make the vamp pressed tightly in between the mold and mat.
- ◆The machine can get rid of the furrow on vamp, but will not make bubble or other damage to the vamp.
- ◆According to the thickness of different materials, the shaping temperature and pressing time both are adjustable to get a perfect outcome.

型号	Model	ZD-XMD300B
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1200x850x1700mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	1300x900x1800mm
产量	Productivity	1500双(Pairs)/8小时(Hours)
重量	Weight	208kg
电机功率	Power	2HP
电压	Voltage	三相3 Phase: 380V 50Hz/220V 60Hz 单相2 Phase: 220V Single phase 110V 60Hz
液压油	Hydraulic oil	No.4抗磨液压油(anti-abrade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.



ZD-XCLB2-100

摆臂裁断机 HYDRAULIC SWING ARM CUTTING MACHINE

特性/Characteristics:

- ◆适用于制鞋、成衣、箱包、塑料、纸品等行业中的裁断工序。
- ◆机型小巧，摆臂轻便灵活，可多方位裁料。
- ◆选用进口液压件，冲力大，复位速度快，运行稳定。
- ◆Mainly used in cutting work of shoes-making industry, garment industry, bag industry, plastic industry and paper industry.
- ◆Dapper appearance, the agile swing arm is handled easily, so the machine can cut materials in more azimuth.
- ◆Assembling with hydraulic components imported, the machine owns large cutting momentum, fast respond-ence and stable running.

型号	Model	ZD-XCLB2-100
机械尺寸(长*宽*高)	Dimensions(L*W*H)	750x700x1500mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	850x800x1700mm
工作台面面积	Area of the working table	750x400mm
重量	Weight	595kg
电机功率	Power	2HP
电压	Voltage	三相3 Phase(s) 380V 50HZ/230V 60HZ 单相230V 50Hz/单相Single phase(s) 110V 60Hz
液压油	Hydraulic oil	No.46抗磨液压油(anti-wear grade oil)

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.



ZD-CD589

液压四柱平面式裁料机 HYDRAULIC 4-COLUMN PLANE CUTTING MACHINE

特性/Characteristics:

- ◆本机采用双油缸，四柱平衡连杆结构，保证裁断位置深度完全相同。适合大幅面皮革、塑胶、布料裁断成型。
- ◆The machine adopts mechanism of double-cylinder & 4-column balance connecting rod, ensuring absolutely identical cutting position and depth. It is suitable for cutting large width of leather, plastic, rubber and cloth materials.

型号	Model	ZD-CD589	ZD-CD589
机械尺寸(长*宽*高)	Dimensions(L*W*H)	2400x1100x1400mm	2500x1400x1420mm
最大压力	Max. pressure	40T	60T
行程	Stroke	50-170mm	50-170mm
工作台面规格	Working area	620x1600mm	900x1600mm
使用马力	Power	4HP	5HP
重量	N.W.	3100kg	4100kg

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.



CE

CE

CE

ZD-CD270

液压摇臂式裁料机 HYDRAULIC SWING-ARM CUTTING MACHINE

特性/Characteristics:

- ◆具有双手操作功能，让您倍感安全。
- ◆双向油路，稳定可靠。
- ◆裁断点设定方便、轻巧、准确。
- ◆整机自动润滑，确保磨损很少。
- ◆With hands operation function to ensure your safety.
- ◆Double-direction oil-way, stable and reliable.
- ◆Simple, convenient and accurate cutting point setting.
- ◆Auto lubrication of entire machine to ensure minimum wear and tear.

型号	Model	ZD-CD270
机械尺寸(长*宽*高)	Dimensions(L*W*H)	1050x1150x1570mm
最大压力	Max. pressure	20T
行程	Stroke	100mm
工作台面规格	Working area	1000x500mm
压板宽度	Press plate width	400mm
使用马力	Power	1.5HP
重量	N.W.	660kg

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.



ZD-LD2005

急速冷冻定型机 HIGH SPEED REFRIGERATING MACHINE

特性/Characteristics:

- ◆用于冷粘鞋压合大底后的定型，为生产中高档运动鞋、旅游鞋、皮鞋必不可少的先进设备。
- ◆全封闭的大功率制冷，最低温降至-25℃，且配有自动解冻装置。
- ◆特殊材料的输送装置，快速使水性粘合剂稳定聚合。
- ◆双面绝热材料填充，保温良好，减少消耗。
- ◆温度调节设置使鞋子实现完美贴合，脱鞋后获得最佳定型效果，且不易霉变。
- ◆加工时间短，加快鞋头周转，降低成本。

- ◆For shaping process of glue-cement-shoe after it attached with outsole, the machine is a necessary and advanced equipment to produce good-quality sports shoes, travel shoes and fashion shoes.
- ◆Big power refrigerant system with close structure for air circulation, can make the temperature descend down to -25℃, and the machine has auto-defrosting device as well.
- ◆Special designed conveying belt movingly let the bond polymerized at a ideal effect.
- ◆Refrigerant room was made up from adiabatic materials, it well keeps low temperature to promote the level of efficient energy.
- ◆Temperature-setting function helps shoes get the best shape at the suitable degree after pulling out from last, and they are not easy to get moldy as finished products.
- ◆The processing period is short, the lasts can be used in a high efficient way.



CE

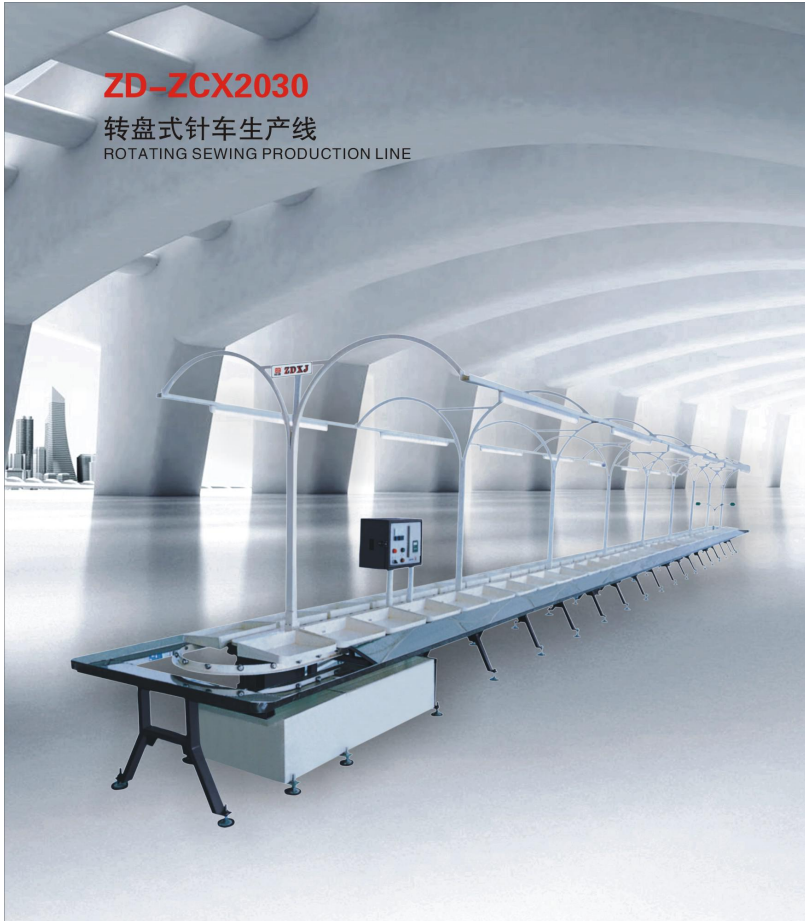
型号	Model	ZD-LD2005
机械尺寸(长*宽*高)	Dimensions(L*W*H)	4500x1003x1650mm
包装尺寸(长*宽*高)	Packing size(L*W*H)	4700x1100x1800mm
产量	Productivity	2800双(Pairs)/8小时(Hours)
电机功率	Power	10kw
重量	Weight	380V 50HZ

机器外形、技术参数性能及特点如有更改，恕不另行通知。
Machine appearance, technical performance parameters and characteristics are subject to change without notice.

18

ZD-ZCX2030

转盘式针车生产线
ROTATING SEWING PRODUCTION LINE



特性/Characteristics:

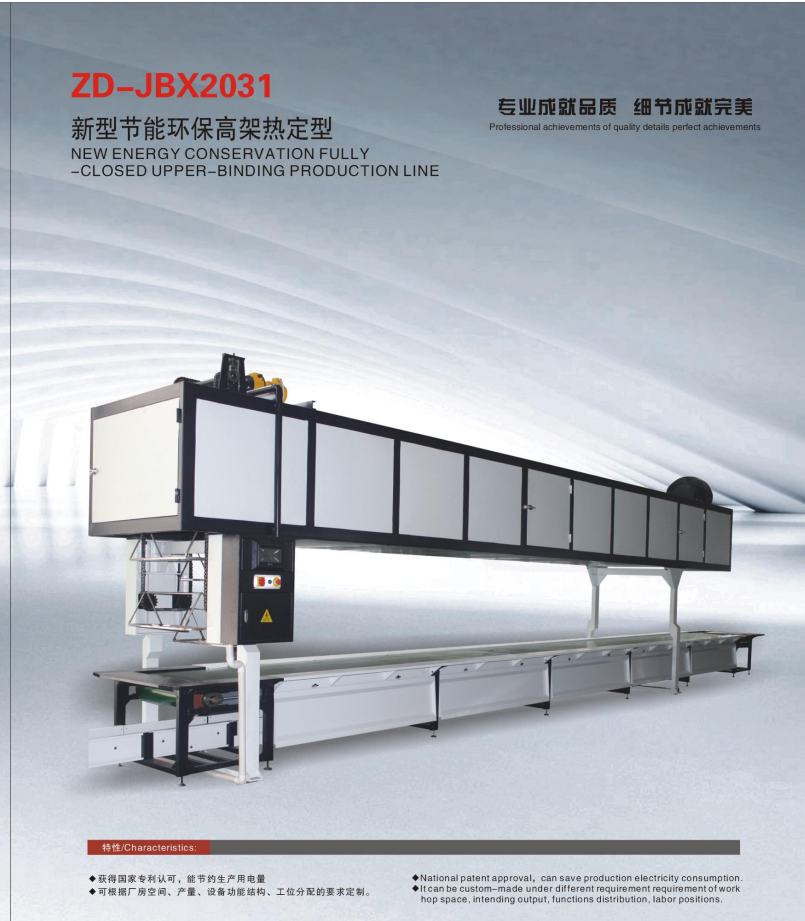
- ◆ 高性能，高效率，管理方便便捷。本生产线有送料、发料、理整等工位。
- ◆ 电气控制操作方便，可轻易掌握发料的繁琐过程。
- ◆ 节省人力搬运，省时便捷，管理有条理，提高工作效率。
- ◆ 可根据厂房空间、产量、设备功能结构、工位分配的要求定制。
- ◆ 欢迎咨询，免费安装。

- ◆ Scientific design for high-efficiency manager, this line arranges labor positions of distributing materials, trimmer and return.
- ◆ The electrization procedure is easily to operate.
- ◆ Save labor in link of passing on, orderly control improve the working efficiency.
- ◆ It can be custom-made under different requirement of workshop space, intending output, functions distribution, labor positions.

ZD-JBX2031

新型节能环保高架热定型
NEW ENERGY CONSERVATION FULLY
-CLOSED UPPER-BINDING PRODUCTION LINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



特性/Characteristics:

- ◆ 获得国家专利认可，能节约生产用电量
- ◆ 可根据厂房空间、产量、设备功能结构、工位分配的要求定制。

- ◆ National patent approval, can save production electricity consumption.
- ◆ It can be custom-made under different requirement requirement of workshop space, intending output, functions distribution, labor positions.

- 节能 (专利认证)
- 故障诊断系统
- 故障维修简便
- 不间断恒温
- 特殊保温材料
- 无缝隙焊接
- 完美密封

- Energy conservation (patent certification)
- Fault diagnosis system
- Fault maintenance simple
- Constant temperature
- Special insulation material
- Seamless welding
- Perfect seal

- PLC电脑智能控制
- 故障自动报警系统
- 超快开机加热
- 360° 均匀受热
- 进口隔热涂层
- 不锈钢内胆、吊篮

- PLC computer intelligent control
- Automatic fault alarm system
- Ultra fast boot heating
- 360° degree uniform heating
- Imported insulation coating
- Stainless steel liner and basket

ZD-TDX2032

封闭式贴底生产线 ENCLOSED TYPE SOLE ATTACHING PRODUCTION LINE



特性/Characteristics:

- ◆ 本生产线采用不锈钢管作输送带，耐高温、耐腐蚀，以无级变速电机作动力，可任意调节速度。全封闭式环保型隧道内衬为不锈钢板，耐腐蚀、耐高温，并采用热风循环原理，升温快、运行成本低，保温性能好，可任意调节温度。
- ◆ 特殊的封闭排气装置，可将有害气体排出室外，净化工作环境，达到环保要求。
- ◆ 工序：刷处理剂及烘干，第一次刷胶及烘干，第二次刷胶及烘干，硫化，贴合压底。
- ◆ 可根据厂房空间、产量、设备功能结构、工位分配的要求定制。
- ◆ 欢迎咨询，免费安装。

21

ZD-ZLX2033

封闭式整理生产线 CLOSED SURFACE PRINTING AND FINISHING PRODUCTION LINE

专业成就品质 细节成就完美
Professional achievements of quality details perfect achievements



特性/Characteristics:

- ◆ 本生产线参照国际先进技术制造，采用高级橡胶带作输送带，以无级变速电机作动力。
- ◆ 全封闭式环保型隧道内衬有不锈钢板，耐腐蚀、耐高温，采用热风循环原理，升温快，保温性能好。特殊的封闭排气装置，可将有害气体排出室外，净化工作环境，达到环保要求。
- ◆ 可根据厂房空间、产量、设备功能结构、工位分配的要求定制。
- ◆ 欢迎咨询，免费安装。

- ◆ Under the reference of the internationally advanced technology standard, it adopts transportation belt in high-grade rubber and uses stepless shifting motor.
- ◆ In the totally closed and environment-protective tunnel, there outfit with lining stain steel for anticorrosion and heat resistance.
- ◆ Utilizing the cycling heat air, fast increase temperature and the heat preservation is very good and the temperature can be settled by demand.
- ◆ Special closed exhausts can discharge the poisonous gas volatile from impregnant out of the workshop, to guarantee labor environment.
- ◆ It can be custom-made under different requirement of workshop space, intending output, functions distribution, labor positions.

22